



## CERTIFICATE OF ANALYSIS

20 Martin Ross Avenue, North York, ON, M3J 2K8, CANADA  
Tel: (416) 665-9696, Fax: (416) 665-4439  
Email: orders.trc@lgcgroup.com Website: www.trc-canada.com

### 1. Identification

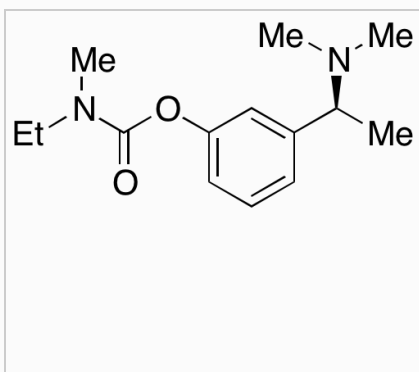
**Catalogue Number:** R540995

**CAS Number:** 123441-03-2

**Product:** (S)-Rivastigmine

**Synonym:** Ethylmethylcarbamic Acid 3-[(1S)-1-(Dimethylamino)ethyl]phenyl Ester;  
Ethylmethylcarbamic Acid 3-[1-(dimethylamino)ethyl]phenyl Ester, (S)-; ENA 713 Free Base; Exelon; Rivastigmine; S-Rivastigmine; SDZ 212-713;

**Structure:**



**Molecular Formula:**

C<sub>14</sub>H<sub>22</sub>N<sub>2</sub>O<sub>2</sub>

**Molecular weight:**

250.34

**Source of Product:**

N/A

**Solubility:**

Chloroform (Sparingly), Ethyl Acetate (Slightly)

**Lot Number:** 7-HBN-138-1

**Purity:** 98%

**Shipping Condition:** This Product Is Stable To Be Shipped At Room Temperature

**Storage Condition:** -20°C

### 2. Warning

**Warning 1:**

**Warning 2:**

**Warning 3:**

### 3. Analytical Information

Tests:	Specifications:	Results:
Appearance	Colourless Oil	Clear Colourless Oil
NMR	Conforms to Structure	Conforms
HPLC Purity	Report Result	100.00% (300 nm)
MS	Conforms to Structure	Conforms

**Additional Information:**

The sample was tested by TGA, initiated in a nitrogen environment. The initial degradation onset temperature was measured at 163.6°C. The environment was changed to air at 800.0°C. The sample had 1.1% of its weight remaining at 996.8°C.

Purity is based on the analytical results of the tests performed. NMR and Elemental Analysis (if available) may have an accuracy of ± 2%. Isotopic purity is based on mass distribution observed. The contents of the specifications are subject to change without advance notice, and the specification values displayed here are the most up to date values.

### 4. Signatures

Reviewed By	Reviewed By	C of A Approved By	Test Date	Retest Date
Swathi Reddy	Toni Rantanen	Chanell Chu	9/16/2021	9/14/2025